

ELEMENTIS

Energy Chemicals Product Guide

# Going to Extremes

Unique chemistry, sustainable solutions

**Elementis Specialties** is a global supplier of high performance additives to the oil services industries for aqueous, non-aqueous drilling, stimulation, and cementing applications.

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## Get to know us better

Elementis is a global specialty chemicals company that collaborates closely with customers to create innovative solutions that are tailored to their needs and goals.

The Energy chemicals division of Elementis is a global supplier of high performance additives to the oil services industries. We produce a variety of organically modified bentonite and hectorite clays, polymer-based additives natural hectorite clay as well as aqueous defoamers that are used in drilling, stimulation, and cementing applications. Our focus is on products specifically tailored to meet the performance requirements, to withstand the challenging environments in the oil services industry and to the development of enabling technology to break barriers.

Since 1949 Elementis has been a trusted partner in the oilfield chemicals industry with rheological additives that thicken and suspend solids. These products are sold under the BENTONE® and THIXATROL® trade names and are recognized worldwide as the leading performance rheological additives in the industry.

The BENTONE® product line includes both bentonite and hectorite clay bases and provides a range of products from highly effective standard grades to highly processed, uniquely modified grades for optimum dispersibility, efficiency and stability in a variety of base oil systems.

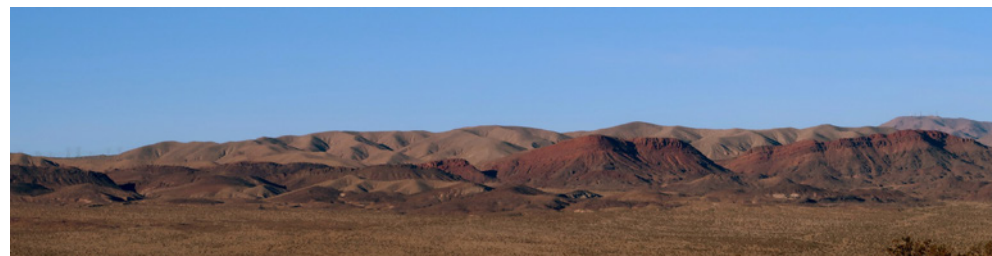
The THIXATROL® product line offers polymeric additives for offshore and on land applications. Some THIXATROL® products are designed to minimize ECD changes due to extreme temperatures variations in deep water drilling and others build low shear rate rheology to reduce sag in long horizontal wells.

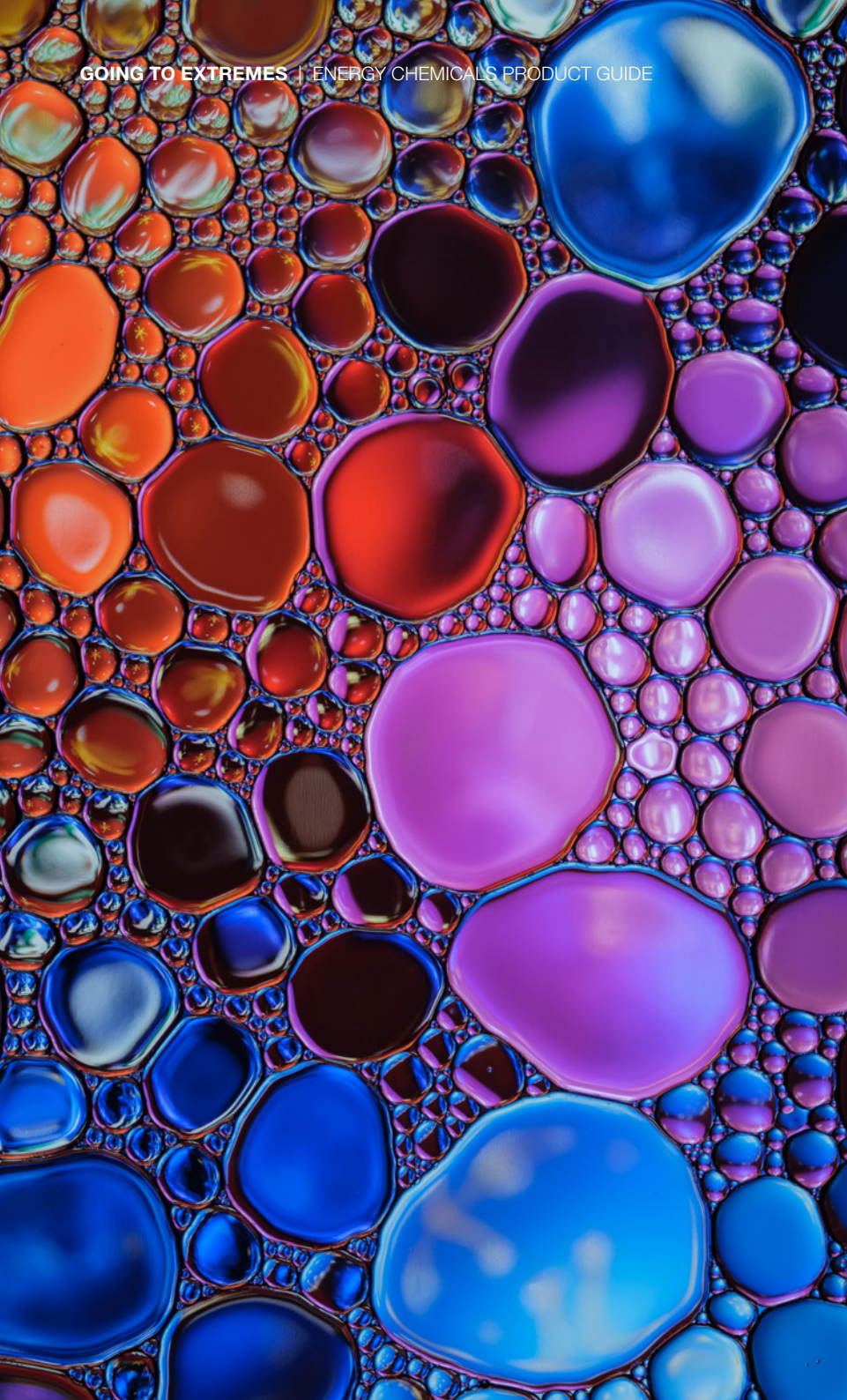
The DAPRO® line of defoamers offer a broad range of mineral oil, polysiloxane, and polymeric defoamers. The DUMACIL® line compliments the products with dry defoamers.



High purity, beneficiated hectorite based rheological additives are unique to Elementis. Our mine in Hector, California, yields a white clay of unique chemistry and physical characteristics. The organoclays derived from our hectorite are highly efficient and stable in a variety of difficult drilling conditions. Elementis Specialties hectorite based organoclays are recognized by the industry as the most reliable organoclays for high temperature environments.

Hectorite Mine, Newberry Springs, California USA





# Organoclay Rheological Additives

## Oil Based Drilling

### Product Features Summary

Trade Name	Drilling Application	Product Characteristics	Base Fluid					Attributes			
			Diesel Oil	Mineral Oil	Synthetic Oil	Ester and Vegetable Oil	All-Oil	Ease of Incorporation	Efficiency	HTHP Stability	Cold Temp. Incorporation
BENTONE® 38	High Temperature	Premium hectorite based organoclay with broadest applicability. Highly resistant to incursion from contaminants. Extends practical temperature range by 50°F - 100°F beyond bentonite clays.	•	•	•	○			•		
BENTONE® 42	High Temperature	Hectorite organoclay optimized for synthetic base oil systems for bottom hole temperatures beyond the range of BENTONE® 38.	•	•	•			•			
BENTONE® 150	Rapid Dispersion & All-Oil Systems	Combines exceptionally rapid dispersibility with high efficiency and low shear suspension characteristics. Particularly well suited for use in invert emulsions.	•	•	•		•	•	•		
BENTONE® 155	High Efficiency Invert	Combines exceptionally rapid dispersibility with high efficiency and low shear suspension characteristics. Particularly well suited for use in invert emulsions. An ideal additive for mud plants having low shear mixing equipment.	•	•	•		•	•			
BENTONE® 128	Flat Gels	An easy dispersing, fast yielding viscosifier, which yields effectively at reduced shear and low temperature. Minimizes development of progressive gels.	•	•	•	○			•		
BENTONE® 34	General Purpose and Economics	The original organoclay for oil-based fluids. It has been used in drilling fluids worldwide for over 40 years.	•	•	•						
BENTONE® 910	General Purpose and Economics	BENTONE® 910 incorporates reliability and effectiveness as a premium economy viscosifier that has become a standard for the industry.	•	○							
BENGEL® 62	General Purpose and Economics	BENGEL® 62 is a cost effective organo bentonite viscosifier for oil-based invert drilling fluids.	•	○							
BENGEL® 62E	General Purpose and Economics	BENGEL® 62E is a cost effective organo bentonite viscosifier for oil-based invert drilling fluids.	•	○							
BENTONE® 920	General Purpose and Economics	BENTONE® 920 is preferred in applications requiring a more robust economy viscosifier. It combines improved dispersibility with enhanced efficiency.	•	•	•				•		
BENGEL® 65	General Purpose and Economics	BENGEL® 65 is a cost effective organo bentonite viscosifier for oil-based invert drilling fluids.		•	•				•		
BENTONE® 990	Improved Suspension	BENTONE® 990 is an amine treated attapulgite suspension additive that improves carrying capacity, suspension of oil-based invert drilling fluid under HTHP conditions.	•	•	•	○		•			

• Recommended ○ Can be used

# Polymeric

## Oil Based Drilling Product Features Summary

Trade Name	Drilling Application	Product Characteristics	Base Fluid				Attributes				
			Diesel Oil	Mineral Oil	Synthetic Oil	All-Oil	LSRR & Sag Control	ECD Control	Efficiency	HTHP Stability	Clay Free Systems
THIXATROL® DW 50	Rheology Deep Water Drilling Fluids	A second-generation polymeric rheological additive for deep water drilling fluids. This polymer offers improved thermal stability to 350°F, while maintaining ECD control, constant LSRV between 40°F through 350°F and 35% lower HSRV at 40°F as compared to muds built with conventional RAs.	•	•	•	○	○	•	•	•	○
THIXATROL® DW 100	Rheology Land and Offshore OBM Drilling Fluids	A biodegradable polymeric RA targeted for cost sensitive land and deep-water offshore operations. This polymer is thermally stable through 350°F and reduces ECD increases caused by mud cooling by generating a flat rheological profile with respect to reduced temperatures. Additionally, DW100 generates a flatter rheological profile with respect to shear rate (reduced PV for a given YP) for an increase in ROP. Yellow rating North Sea.	•	•	•	○	○	•	•	•	○
THIXATROL® RM 14	Rheology LSRRM Land and Offshore Drilling Fluids	A universal rheology modifier that increases low shear rate rheology in OBMs without increasing high shear rate viscosity. Improves anti sag properties for deviated wells. Fragile gels in combination with reduced PV for a given YP minimizes increases in ECD for improved control of downhole pressure and mud losses to the formation.	•	•	•	•	•	•	•	•	•
THIXATROL® Plus or Max	Suspension	Unique polymeric heat activated rheological additives designed to develop a high level of thixotropy in organic fluids. They function in a variety of different solvents. Products are in dry form.	•	•	•						

• Recommended   ○ Can be used



# Aqueous Additives

## Water Based Drilling Rheology

Trade name	Drilling Application	Product Characteristics
BENTONE® CT	Temperature & Salt Tolerance	Superior smectite clay for use in Mixed Metal Hydroxide systems. Significantly extends the system temperature stability and salt tolerance compared to bentonite clays.
BENTONE® MA	Temperature & Salt Tolerance	Purified superior smectite clay for use in Mixed Metal Hydroxide systems. Significantly extends the system temperature stability and salt tolerance compared to bentonite clays.

## Defoamers for Drilling & Cementing

Trade Name	Description
Dapro® DF 18 S	Blend of hydrophobic silica and petroleum oil
Dapro® DF 300	Blend of metallic salt, polymeric derivatives, emulsifiers, and petroleum oil
Dapro® DF 503	Blend of metallic salt, polymeric derivatives, emulsifiers, and mineral oil
Dapro® DF 52	Blend of esters, hydrophobic silica, and emulsifiers
Dapro® DF 604	Silicone emulsion
Dapro® DF 609	Emulsion of polysiloxanes and organomodified polysiloxanes
Dapro® DF 620	Silicone blend
Dapro® DF 649	Modified polysiloxanes and glycol blend
Dumacil® 402	Hydrophobic silica (powder form)



## Well Services

### Cementing

#### Typical Properties

Trade Name	Application	Product Characteristics	Composition	Form / Color	Moisture % Max	Density
BENTONE® MA	Rheology and Suspension	BENTONE® MA thickens, forms gels and suspends solids in aqueous systems. It provides reproducible thixotropic viscosity and eliminates hard settling of solids more efficiently than bentonite clays.	Untreated natural hectorite clay	Highly beneficiated hectorite clay	10	2.65 g/cm <sup>3</sup>
BENTONE® EW	Rheology and Suspension	Maintains suspension of sand and filler components at high water concentration without detracting from pumpability.	Highly beneficiated hectorite clay	Soft off-white powder	10	2.5 g/cm <sup>3</sup>

### Stimulation - Hydraulic Fracturing Additives

#### Product Features Summary

Trade Name	Application	Product Characteristics	Base Fluid					Attributes			
			Diesel Oil	Mineral Oil	Synthetic Oil	Ester and Vegetable Oil	Glycol Ether	Cold Temp. Incorporation	Low Shear Incorp.	High Yield	Improve Suspension
BENTONE® 150	Suspension of Water-Soluble Polymers	A highly efficient organoclay designed to provide superior suspension of water-soluble polymer in low temperature environments and with low shear mixing.	•	•	•			•	•	•	
BENTONE® 155	Suspension of Water-Soluble Polymers	High yield organoclay that provides superior suspension and consistent performance of water soluble polymers properties under low shear mixing.	•	•	•				•	•	
BENTONE® 27 or BENTONE SD®-2	Suspension of Water-Soluble Polymers	Organoclay designed for use with esters and polar base fluids, including glycol ethers.				•	•	o			
BENTONE® 990	Suspension of Water-Soluble Polymers	BENTONE® 990 is an amine treated attapulgite suspension additive that improves carrying capacity, suspension of oil-based slurries.	•	•	•	o	o				•
NUOSPERSER® FN 211	Suspension of Water-Soluble Polymers	NUOSPERSER® FN 211 is an environmentally friendly, low foam, non-ionic surfactant used to stabilize guar and other slurries. Exhibits low pour point < -20C	•	•	•	o		•	•		•

• Recommended    o Can be used



NOTE:

The information herein is currently believed to be accurate. We do not guarantee its accuracy. Purchasers shall not rely on statements herein when purchasing any products. Purchasers should make their own investigations to determine if such products are suitable for a particular use. The products discussed are sold without warranty, express or implied, including a warranty of merchantability and fitness for use. Purchasers will be subject to a separate agreement which will not incorporate this document.

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For more details  
please contact:

**North America**

Elementis  
469 Old Trenton Road  
East Windsor,  
NJ 08512, USA  
Tel: +1 609 443 2500

**Europe**

Elementis UK Ltd c/o  
Porto Business Plaza  
Santos Pousada Street, 290  
4300-189, Porto, Portugal

**Asia**

Deuchem (Shanghai) Chemical  
Co., Ltd.  
99, Liyang Road  
Songjiang Industrial Zone  
Shanghai, China 201613  
Tel: +86 21 577 40348

[elementis.com](http://elementis.com)

Unique chemistry,  
sustainable solutions