

# THIXATROL® GST

## **Rheological Additive for Aliphatic and Aromatic Systems**

### **GENERAL INFORMATION**

**THIXATROL GST** rheological additive is an organically modified derivative of castor oil for use in aliphatic and aromatic solvent-borne coatings.

### **CHEMICAL & PHYSICAL PROPERTIES**

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Composition	organically modified castor oil		
	derivative with inorganic flow		
	control agent		
Color / Form	white powder		
Density	1.47 g/cm <sup>3</sup>		
Incorporation temperature range	aliphatic systems: 63 - 74 °C		
		(145 - 165 °	F)
	aromatic systems: 38 - 54 °C		
		(100 - 130 °	'F)

These are typical properties not to be used for specification purposes.

### **APPLICATIONS**

- Air-drying industrial finishes
- Anti-fouling paints
- · Asphaltic compositions
- · Caulks, mastics, adhesives
- Chlorinated rubber coatings
- Decorative coatings
- Epoxies
- Hammer finishes
- · High-build finishes
- Polyurethanes (without free isocyanates)
- Sealants
- Traffic paints

### **KEY PROPERTIES**

- Increases viscosity and provides thixotropy
- · Contributes to pigment suspension
- Provides sag control without sacrifice of flow and levelling
- Controls penetration into porous substrates
- Does not normally react with system components
- Has no influence on water-resistance of organic systems
- Will not adversely affect paint durability
- Is non-yellowing (in the final formulation)
- Imparts excellent package stability and reproducibility

### INCORPORATION

Shear, controlled temperature and time are required for proper activation of **THIXATROL GST**.

THIXATROL GST disperses satisfactory under less intensive shear conditions than those required for THIXATROL ST, which requires high-shear disc implementation and sand mills. However,

**THIXATROL GST** has a lower thickening efficiency and a slightly higher addition level may be needed.

It is preferable to incorporate the rheological additive at the beginning of the dispersion. After pre-mixing the rheological additive in a solvent/binder blend for about 5 minutes, other ingredients can be added and the system processed in the normal way.

To obtain the full thixotropic flow properties of **THIXATROL GST**, a processing temperature range of 38 - 54 °C (100 - 130 °F) in aromatic formulations is required during the dispersion stage. In aliphatic solvent systems a temperature range of 63 - 74 °C (145 - 165 °F) should be used.



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### **LEVELS OF USE**

The optimum use levels of **THIXATROL GST** will depend on the system being formulated. In cases where processing under high-shear conditions is not possible, **THIXATROL GST** is the recommended rheological additive, but at higher use levels than with THIXATROL ST.

Typical use levels of **THIXATROL GST** may vary from 0.4 - 1.5 % by weight. In certain cases, for example high-build systems, higher levels may be required.

#### **HEALTH AND SAFETY**

Before using this product please consult our Safety Data Sheet (SDS) for information on safe handling and storage. The SDS can be found on the company website.

### STORAGE RECOMMENDATIONS

**THIXATROL GST** should be kept in a cool, dry location. Avoid stacking pallets in hot climates.

## **SHELF LIFE**

**THIXATROL GST** has a shelf life of 4 (four) years from date of manufacture.

### **QUALITY ASSURANCE**

Since 1992 the company is a holder of the ISO 9001 / ISO 9002 certificates, which guarantees that all operations are conducted according to the stipulated standards.

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V01 Aug. 2018

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