# **RHEOLATE<sup>®</sup> HX 6050 IF**

Nonionic Synthetic Associative Thickener for Coatings

### **GENERAL INFORMATION**

RHEOLATE HX 6050 IF is a 25% active solids, nonionic synthetic associative thickener for aqueous applications. It is designed as a highly efficient, high-shear (ICI) builder for low and zero VOC paints. It can also be used as a mid -shear (KU) builder depending on the paint formulation. It is especially efficient in VAE, VINA VEOVA, and PVA latexes, and styrene acrylic.

**RHEOLATE HX 6050 IF** is very low VOC, biocide free and can be used in emulsion paints and other waterborne systems including inks, textile coatings, adhesives and sealants. The product is a pourable and pumpable liquid.

# **CHEMICAL & PHYSICAL PROPERTIES**

Composition	polyether polyurethane resin solution in water
Appearance	opaque Liquid
Active Solids	25 %
(by weight)	
Specific Gravity	1.05
Viscosity (cps)	1000 - 3000

These are typical properties not to be used for specification purposes.

# APPLICATIONS

- High quality, Zero to Low VOC latex paints
- Water base adhesives
- Waterborne inks
- Waterborne sealants

# **KEY PROPERTIES**

- High efficiency high shear (ICI) builder
- Mid shear (KU) builder system dependent
- Excellent balance of sag and leveling
- Zero VOC; Biocide Free
- Ease of use
- Good storage stability

## INCORPORATION

RHEOLATE HX 6050 IF can be used as supplied or, if necessary, further diluted with water. Addition can take place at any time during the formulation manufacturing process but incorporation into the mill base before letdown is recommended. RHEOLATE HX 6050 IF can be combined with other associative rheological additives, clay based thickeners or cellulosic thickeners for higher package viscosity.

#### LEVELS OF USE

Typical use levels of **RHEOLATE HX 6050 IF** are 0.3% to 1% (thickener solids weight) on total system weight.

## **HEALTH AND SAFETY**

Before using this product please consult our Safety Data Sheet (SDS) for information on safe handling and storage. The SDS can be found on the company website.

# STORAGE RECOMMENDATIONS

**RHEOLATE HX 6050 IF** should be kept above 4°C (40°F). In the event of accidental freezing, thaw gently, spread a portion between glass slides and examine for granules. If found, do not use.

# SHELF LIFE

**RHEOLATE HX 6050 IF** has a shelf life of 2 years from date of manufacture.

# QUALITY ASSURANCE

Quality system at the site manufacturing this product complies with and is certified to ISO 9001 quality standards

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